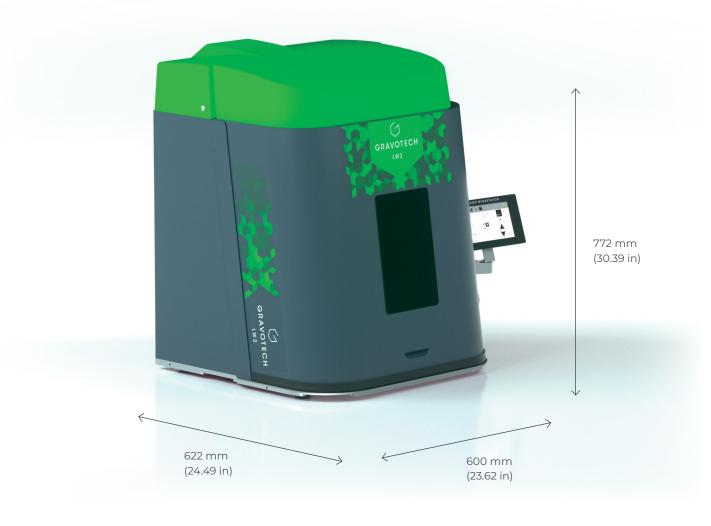






The most complete laser station for permanent marking. From unit to small batch production to integration in a robotic cell. Compatible with Fibre, Hybrid or Green source.



#### **TOUCH SCREEN**

Just press the touch screen and the LW2 station takes care of the rest! The door closes automatically, the laser is positioned at the right focus height, the marking is done in a few seconds and the door opens. This laser station does not require training. All you have to do is prepare your marking sheets and load them into the station via the USB port.

### **COMPLETE SAFETY**

The safety of the operator is our priority. The laser marking station is certified as class I laser product, meeting all safety requirements, allowing use in unrestricted environments: integrated fail-safe relay, protective glass, door closure security, emergency stop, door fitted with sensors and anti-pinch system, integrated extraction and filtration solution to protect users from dust and smoke. Mechanic and electronics are fully protected in a sealed box. Integrated alarms and controls.

#### **FLEXIBILITY**

Large marking area with 3 sided door, marking of a large variety of parts, from small to big parts, from simple to complex shapes. LW2 is compatible with all laser sources to offer you the possibility to mark on any type of material. We propose 2 software choices for the creation and control of your marking station to adapt to your needs and various and varied applications: Lasertrace & Gravostyle.





### KEY FEATURES



### **Unit Marking**

The LW2 offers a number of setting aids on the touch screen for individual use:

Easily find the focal length thanks to the focusing diodes. Simply join the two laser diodes by adjusting the laser height with the motorized axis

The laser automatically positions itself to the focal length at the start. You only have to enter the part height directly on the screen.

Thanks to the simulation mode, the station shows you the exact positioning of your future marking directly on the part.



## **Batch Marking**

LW2 is fully programmable to become an automated station:

All the marking files are pre-recorded by the supervisor on the station.

The entire marking process is programmable: marking informations, part height, time stamping, serialization, door opening/closing, I/O activation, etc...

The LW2 can then switch to operator mode.

No risk of errors, training free, just press a single button to start the next marking

The production mode allows you to go further in managing the traceability of your batches by connecting to your internal databases.

You thus connect the content of the marking to your databases and the history of the marked parts for an easier production process.



# High Paced Marking In The Production Cell

The marking station is controlled remotely, thanks to dedicated and programmable I/Os.

It can be integrated into a robotic cell and associated with robots or

The speed of door opening/closing has been optimized (2s) as well as the durability of our components to allow high volume production in a difficult environment.

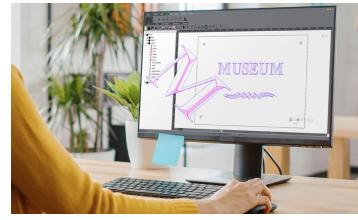
This allows you to feel secure about integrating our laser station on your production line. Gravotech offers you a ready-to-integrate package.





### SOFTWARE





#### Lasertrace

- All 2D code formats: Datamatrix, QR codes, UID and UDI, 1D-2D barcodes, etc.
- Serial numbering and codification: counter, variables, shift codes, timestamping, etc.
- · Multilingual & Unicode
- · Library of pre-sets by material, marking colour chart
- · Link to databases: ODBC, Excel, ASCII, etc.
- · Import PLT, PDF , DXF , SVG , DWG files
- Job control: auto log files, historic, duplicates, quality check

## Gravostyle™

- · Import, create and retouch your logos, texts, photos
- Engraving several items at once with variables, in relief and 3D
- Compatible with all file types: EPS, JPEG, PNG, BMP, PDF, DXF, etc.
- Advanced engravings: photos, bas-relief, specific tool path
- · Built-in wizards and tutorial videos
- · Mark with any font in any language

# **EQUIPMENT**



Intuitive touchscreen computer-free automatic mode



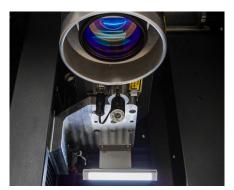
Fume extraction to protect users from dust and smoke



Barcode / 2D reader



3d marking

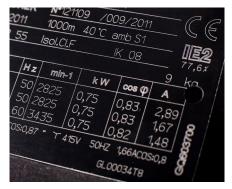


Focusing diode



Rotary device for cylindrical part marking

## **APPLICATIONS**



ID plates



General mechanics



Tools



Electrical components



Automotive & aerospace



Medical

## **SERVICE & SUPPORT**



Training

Our training modules are designed to optimize your use of our solutions and are available for our full range of machines, software and accessories.



Technical support

We bring you local support in your language in more than 50 countries, where we have established presence directly and with our distribution partners.



Maintenance

Thanks to experience gathered with Gravograph and Technifor and our global presence in more than 50 countries with 150 Gravotech technicians and our distributor partners, we can offer you a wide range of services.





# TECHNICAL DATA

#### LW2

Model	LW2 FIBER	LW2 GREEN	LW2 HYBRID		
Laser technology	Fiber	Fiber DPSS			
Power	20 W / 30 W / 50 W	5 W	10 W / 20 W		
Peak power	10 kW	70 kW	60 kW		
Frequency	30-60 Khz or 2 -200 Khz	Up to 10-100 Khz			
Speed	Up to 10000 mm/s (393,7 in/s)	Up to 3000 mm/s (118,1 in/s)			
Z Axis type	Motorized & Programmable				
Z axis stroke	295 mm (11,614 in)				
Door type	Automatic				
Available lenses & marking area	F100: 65 x 65 mm (F100: 2.56 x 2.56 in) F160 – 110 x 110 mm (F160: 4.33 x 4.33 in) F254 – 175 – 175 mm (F254: 6.89 x 6.89 in) F330 – 205 x 205 mm (F330: 8.07 x 8.07 in)	F160 – 110 × 110 mm (F160: 4.33 × 4.33 in) F254 – 150 × 150 mm (F254: 5.9 × 5.9 in)	F160 – 110 x 110 mm (F160: 4.33 x 4.33 in) F254 – 175 x 175 mm (F254: 6.89 x 6.89 in)		
Max object size & weight (L x W x H)	502 x 477 x 322 mm & 25 kg (19.8 x 18.8 x 12.7 in & 55 lbs) (depending on the focal length)				
Machine dimensions & weight (L x W x H)	600 x 622 x 772 mm & 60 kg (23.62 x 24.49 x 30.39 in & 132.3 lbs)				
Communication Interfaces (standard)	Ethernet TCP/IP; Terminal block 8I / 8O; Laser Safety Dedicated I/O; RS232; USB				
Operating temperature	10-40°C 15-35°C				
Humidity level	10 - 85 %				
Rated power comsumption - Rated voltage	800 W 100 - 240 VA				
Laser Safety Classification	Class 1 Door Closed / Class 2M door open (Aiming Diode)				





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